

Physicochemical stability of Norepinephrine bitartrate in Polypropylene Syringes at High Concentrations for Intensive Care Units



info**stab** Barcelone (Spain) 27-29th, March 2019 E. D'Huart, J. Vigneron, B. Demoré.

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Introduction

Norepinephrine is usually used emergency situations as in intensive care units (ICUs) for the restoration of blood HO pressure. High doses at 3 to 5 µg/kg/min can be used in the treatment of septic or HO hemorrhagic shock.

Objectives

Physicochemical stability studies of norepinephrine solutions

- Concentrations: 0.5 and 1.16 mg/mL
- Container: polypropylene syringes
- **Solvent**: Glucose 5 % (G5%)
- **Storage**: 20-25°C, protected and unprotected from light
- Analysis after preparation, and after 6, 24 and 48 hours.

Materials and Method

Chemical stability

- (1) RP-HPLC with DAD detector at 280 nm
 - Column: C18 LiChrospher® 12.5 cm, particle size=5 µm at 25°C
 - Mobile phase

Mixture of acetonitrile and 0.05 M phosphoric acid containing 1 mg/mL of heptane sulfonic acid sodium salt

- Flow rate at 1 mL/min
- Injector temperature at 20 °C
- Injection volume: 10 μL

(2) Validation of the method as recommanded by ICH Q2(R1)

■ Forced degradation

Acidic degradation	Alkaline degradation	Heat degradation
HCI 0.5M 6 hours	NaOH 0.01M 5 min	100 °C 6 hours

- Linearity: standard curve with 5 points: 80-160 μg/mL
- Repeatability and intermediate precision
- 3 pH measurement (Bioblock Scientific pH meter)

Physical stability



Visual examination : change of colour, precipitation, gaz formation

Subvisual examination: turbidimetry by spectrophotometry at 350, 410 and 550 nm (Safas Monaco UV m²)

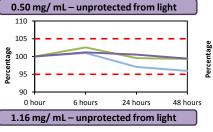
Stability indicating capacity

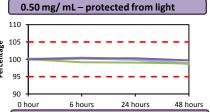
3 syringes for each condition (S1 - S2 - S3)

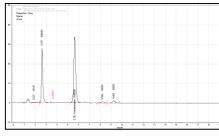
Results

- 1 Validation: RP-HPLC method
- Linearity: R²>0.999
- Repeatability and intermediate precision: CV<3 %
- **S1** S

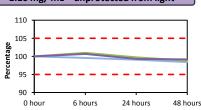
(2) Chemical stability –HPLC

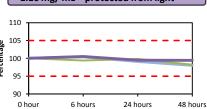




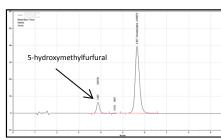


1.16 mg/ mL - protected from light





Chromatogram of norepinephrine 120 µg/mL in ultrapure water after alkaline stressed conditions,



Chromatogram of a norepinephrine solution diluted in glucose 5% after preparation.

pH measurement : no modification

[8.78-9.06]

- (3) Physical stability
- Visual aspect : no modification
- Subvisual aspect : no modification

Conclusion

Norepinephrine at 0.50 mg/mL and 1.16 mg/mL in G5%



Stable for 48 hours at 25°C Protected or not from light



Additional knowledge to assist ICUs in daily practice