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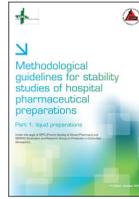
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INTRODUCTION

Stability studies of drugs are important for the realization of preparations in advance or standardized doses. In addition to HPLC analytical methods, **osmolality measurement** is used by some authors as a **criteria to evaluate the stability** of a drug in solution. To the best of our knowledge, no scientific publication correlates osmolality with the stability of a solution.

Osmolality measurement is recommended by :



OBJECTIVES

To study the **relevance** of **osmolality measurement** by measuring the variation of this parameter on injectable solutions whose **instability** has been **chemically demonstrated** by high performance liquid chromatography (HPLC) in the literature.

MATERIAL AND METHOD

Bibliography research

Selection of **5 anticancer drugs and 6 antibiotics** whose **chemical instability** had been demonstrated in the literature over a **short period**, ranging from **2 to 48 hours**.

Realization of the preparation according to the publications

3 identical samples per selected preparations.

Measurements of the osmolality of each sample

3 measurements of each sample on **freshly prepared preparations** and at different times until a **chemical degradation** demonstrated by HPLC of at least **10% and up to 50%**.

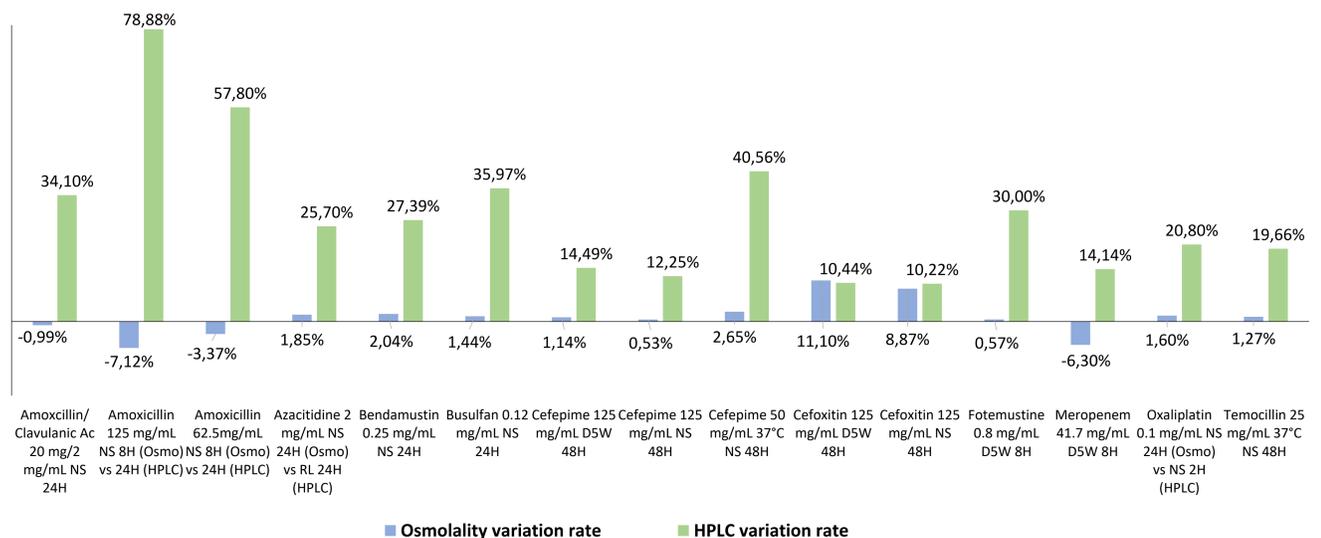
RESULTS AND DISCUSSION

ANTICANCERS DRUGS	
Azacitidine	2 mg/mL (HPLC) – NS (Osmolality)
Bendamustine	0.25 mg/mL q.s NS
Busulfan	0.12 mg/mL q.s NS
Fotemustine	0.8 mg/mL q.s D5W
Oxaliplatin	0.1 mg/mL q.s NS
ANTIBIOTICS	
Amoxicillin	62.5 mg/mL (3 g/48 mL) q.s NS / 125 mg/mL (6 g/48 mL) q.s NS
Amoxicillin/Clavulanic Ac	20 mg/2 mg/mL (2 g/200 mg/100 mL) q.s NS
Cefepime	125 mg/mL (6 g/48 mL) q.s NS or D5W / 50 mg/mL (3 g/60 mL) q.s NS 37°C
Cefoxitin	125 mg/mL (6 g/48 mL) q.s NS or D5W
Meropenem	41.7 mg/mL (2 g/48 mL) q.s D5W
Temocillin	25 mg/mL (3 g/120 mL) q.s NS 37°C

RL = Ringer's Lactate ; NS = Normal Saline ; D5W = Dextrose 5% in water

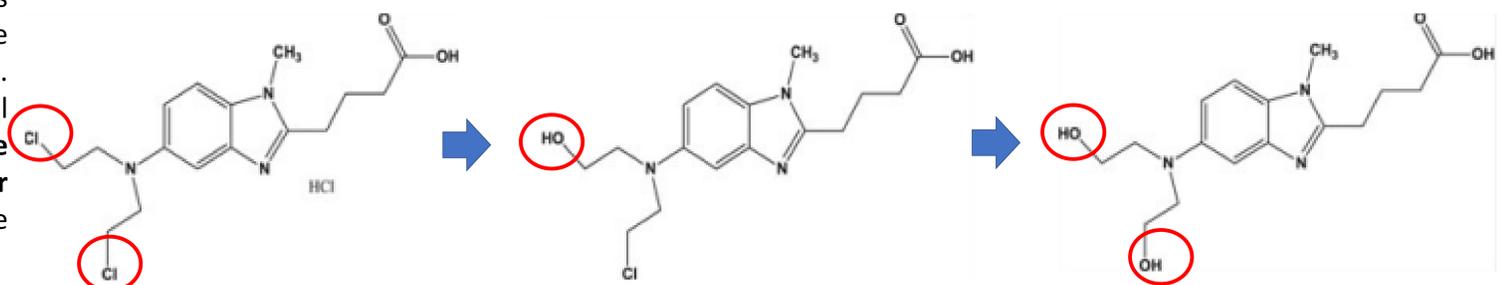
Variation rate of osmolality is inconsistent with chemical degradation measured by HPLC, except for the cefoxitin 125 mg/mL

Comparison between **variation rate of osmolality** and **chemical degradation rate demonstrated by HPLC** between freshly prepared solutions and the time until the chemical degradation of the molecule

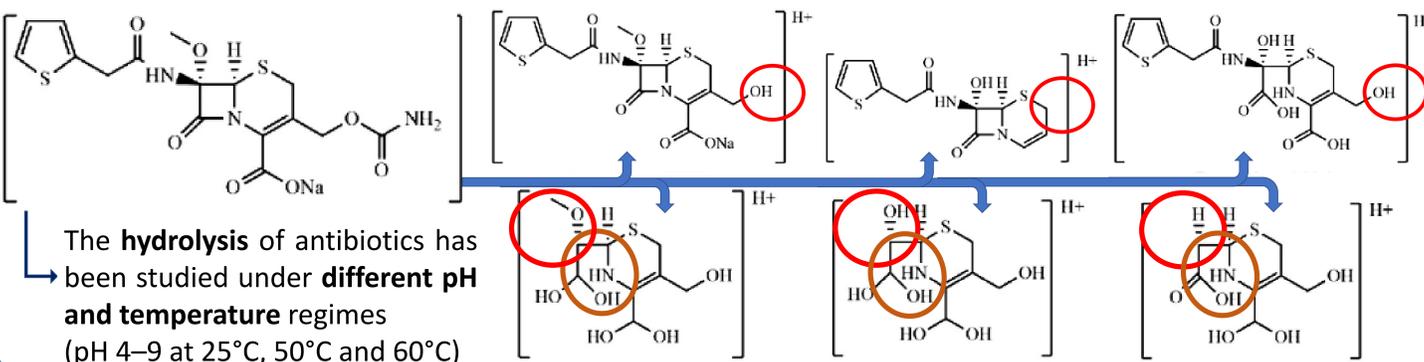


Example of chemical degradation of BENDAMUSTINE

The chlorides of the nitrogenous mustard of the bendamustine are substituted by hydroxyle groups. The substitution of one chemical entity by another does **not increase the number of chemical entities per kilogram of solvent** and therefore **no increase of the osmolality**.



Study of chemical degradation of CEFOXITIN



Hydrolysis of the molecule causes **side chain eliminations** or **ring opening**. Thus, a molecule of cefoxitin hydrolyzes into **several degradation products**, thus increasing the number of chemical entities per kilogram of solvent and therefore **increase of the osmolality**.

CONCLUSION

One molecule out of the 11 selected has an osmolality that varies in accordance with the chemical degradation demonstrated by HPLC :

- Osmolality variation dependent on the degradation mechanism of the molecule,
- Osmolality does not seem to be a conclusive stability criterion.**

